

Test Report No. 54S076071/2A/OKH
dated 06 Nov 2007



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SUBJECT:

Fire propagation test on 6mm thickness "MAX UNIVERSAL F-Quality" High Pressure Laminate material submitted by FunderMax GmbH on 27 Sep 2007.

TESTED FOR:

FunderMax GmbH
A-9300 St. Veit/Glan
Klagenfurterstr. 87-89
Austria

Attn: Dr. Michael Peham

DATE OF TEST:

25 Oct 2007

PURPOSE OF TEST:

To determine the Index of Performance of the material when it is exposed to the conditions of the test specified in British Standard 476 : Part 6 : 1989 "Method of test for fire propagation for products".

The test was conducted at TÜV SÜD PSB fire test laboratory located at No. 10 Tuas Avenue 10, Singapore 639134.



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LA-2007-0380-A-1
LA-2007-0381-F
LA-2007-0382-B
LA-2007-0383-G
LA-2007-0384-G
LA-2007-0385-E
LA-2007-0386-C

The results reported herein have been performed in accordance with the laboratory's terms of accreditation under the Singapore Accreditation Council - Singapore Laboratory Accreditation Scheme. Tests/Calibrations marked "Not SAC-SINGLAS Accredited" in this Report are not included in the SAC-SINGLAS Accreditation Schedule for our laboratory.



DESCRIPTION OF SAMPLES:

6 pieces of sample, said to be "MAX UNIVERSAL F-Quality" (6mm thick x $\geq 1350\text{kg/m}^3$) High Pressure Laminate (HPL) type EFG acc. to EN 438-6, each of nominal size of 225mm x 225mm were received.

TEST PROCEDURE:

Three specimens were tested with either face exposed to the specified heating conditions, in an apparatus conforming to paragraph 5 and illustrated in Figures 1 to 3 of the Standard.

The calibration and test procedures were as defined in paragraphs 8 and 9 respectively, of the specification. The apparatus was calibrated prior to test and the actual calibration curve obtained is shown in Figure 1 of this report.

RESULTS OF TEST:

The mean temperature rise above ambient obtained from three specimens is also shown in Figure 1 (i.e. with the actual calibration curve). The mean temperature readings for the material and the calibration curve were obtained at the following intervals from the start of the test: at 1/2 minute intervals up to 3 minutes, at 1 minute intervals from 4 to 10 minutes, and at 2 minutes intervals from 12 to 20 minutes.

A handwritten signature in black ink, appearing to read 'Mal Khan'.

RESULTS OF TEST: (Cont'd)

From these readings, the index of performance for the material was determined as follows:

$$s_1 = \sum_{t=0.5}^{t=3} \frac{\Theta_s - \Theta_c}{10t}; \quad s_2 = \sum_{t=4}^{t=10} \frac{\Theta_s - \Theta_c}{10t}$$

and $s_3 = \sum_{t=12}^{t=20} \frac{\Theta_s - \Theta_c}{10t};$

$$S = s_1 + s_2 + s_3$$

where S = Index of performance for each of the specimens tested and s_1 , s_2 and s_3 are sub-indices

t = Time in minutes from the origin at which readings are taken.

Θ_s = Temperature rise in deg. C for the specimen at time, t

Θ_c = Temperature rise in deg. C for the calibration sheet at time, t

In computations only the positive value of $\frac{\Theta_s - \Theta_c}{10t}$ was used.





RESULTS OF TEST: (Cont'd)

The following test results were obtained for each specimen tested:

Specimen	Sub-Indices			Index of Performance
	s ₁	s ₂	s ₃	S
A	2.0	5.6	5.6	13.1
B	1.8	5.2	5.2	12.2
C	1.9	5.3	5.7	12.9

CONCLUSION:

The test results obtained for the sample tested are as follows:

Index of overall performance, I = 12.7
(Fire propagation index)

Sub-index, i₁ = 1.9

Sub-index, i₂ = 5.3

Sub-index, i₃ = 5.5

REMARKS:

1. The test results relate only to the behaviour of the test specimens of the product under the particular conditions of test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.
2. The sample was tested with either face exposed to the heat and backed with calcium silicate board.


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Mechanical

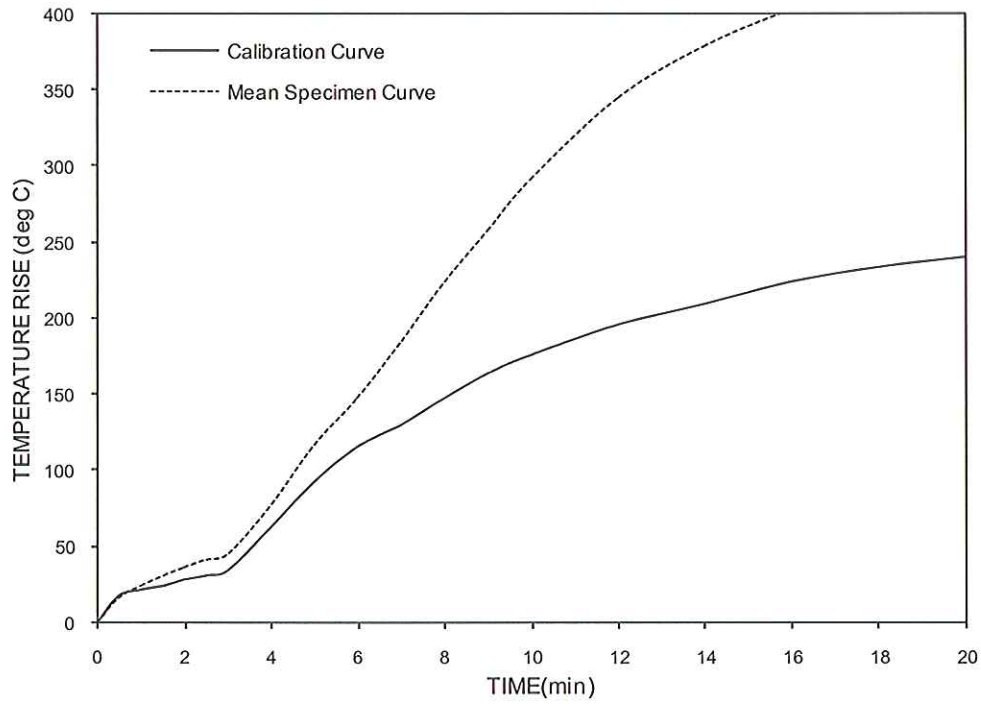


FIGURE 1 : COMPARISON OF MEAN SPECIMEN AND CALIBRATION CURVES



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May 2007